Date: User: Customer **Estimate Number** This Issue Prsht Rev. First Issue **Previous Run**

Thursday, 19/04/2007 12:57:23 PM

Linda Lacelle

Process Sheet

Job Number

: CU-DAR001 Dart Helicopters Services

: 31957B

P.O. Number

: 10395

: 19/04/2007

: NC

: 31956B

: 11

Type

S.O. No. :

: MACHINED PARTS

Part Number

Drawing Name

Drawing Number

Project Number

Drawing Revision

Material **Due Date**

: 26/04/2007

: RING

: D29685

D2968

: N/A

: B1

40 **Um**: Qty:

Each

Written By

Checked & Approved By

Comment

Reformat; Incorporated D2968-1/-5 KJ/RF : Est:C 03.04.11

Additional Product

Job Number:



Seq. #:

1.0

2.0

M4130NT3000W500

Description

4130 Tube 3"ODx.5"W

Comment: Qty.:

0.0587 f(s)/Unit

Total: 2.3478 f(s)

Material: AISI 4130 Ø 3.00 .500" WALL " Bar Batch: _

(M4130N-R0.750)

Identify AS D2968-1

MORI SEIKI CNC LATHE LARGE



Comment: MORI SEIKI LATHE

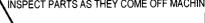
MORI SEIKI

1-Turn Blank as per Folio FA049 and Dwg D2968

2-Deburr, no sharp edges

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE







Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

HECK



Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:



Date! ~~

Thursday, 19/04/2007 12:57:23 PM

User:

Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: RING

Job Number: 31957B

Part Number: D29685

Job Number:

Seq. #:

Machine Or Operation:

Description:

6

OC21

FINAL INSPECTION/W/O RELEASE

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion

